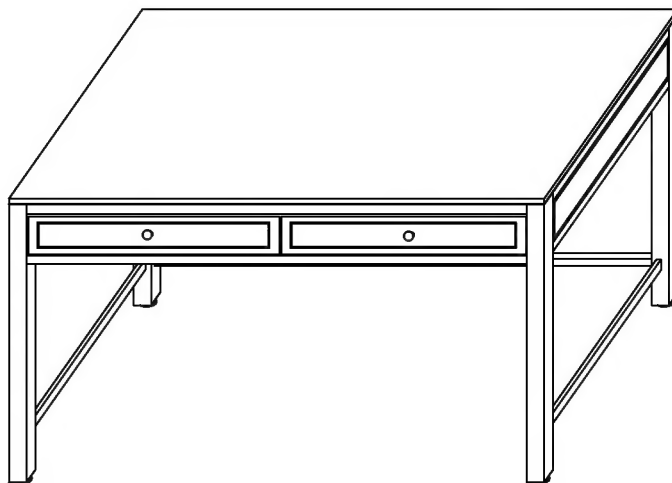# HOME
DECORATORS
C O L L E C T I O N

BF-24661 MSL CRAFT TABLE 31"Hx54"W

INV#04634

ASSEMBLY INSTRUCTIONS
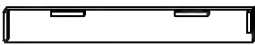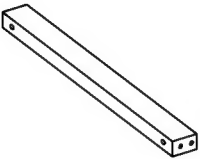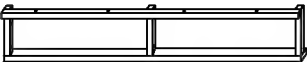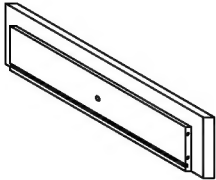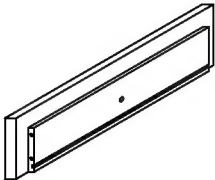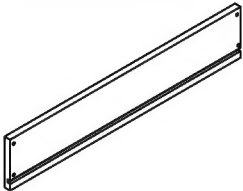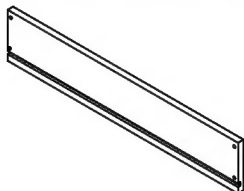
Made In China
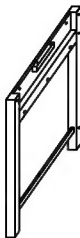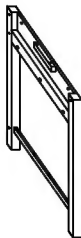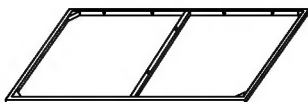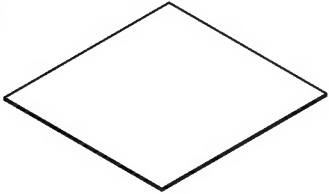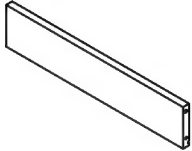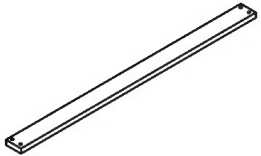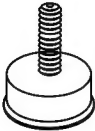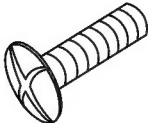
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have came loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or mail to our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

PARTS LIST

A	B	C
TOP PANEL-1PC	LEFT SIDE PANEL-1PC	RIGHT SIDE PANEL-1PC
D	**E**	**F**
BOTTOM PANEL-1PC	BACK PANEL-1PC	ACROSS BATTEN-1PC
G	**H**	**I**
FRONT PANEL-1PC	STAND PANEL-1PC	LEFT DRAWER PANEL FRONT-1PC
J	**K**	**L**
RIGHT DRAWER PANEL FRONT-1PC	LEFT DRAWER SIDE PANELS-2PCS	RIGHT DRAWER SIDE PANELS-2PCS

M	N	O
DRAWER BOTTOM PANELS-2PCS	DRAWER BACK PANELS-2PCS	DRAWER SUPPORT PANELS-2PCS
P	Q	R
CAM-BOLTS-8PCS	CAM-LOCKS-8PCS	CAM-TOOL-1PC
S	T 8mm× 1"	U 6mm× 1/2"
FEET-4PCS	SCREWS-10PCS	SCREWS-18PCS
V 6mm× 1"	W 11mm× 1"	X 8mm× 5/8"
SCREWS-24PCS	SCREWS-30PCS	SCREWS-2PCS
Y	Z	A1
ALLEN WRENCH-1PC	KNOBS-2PCS	DOWELS-2PCS
B1	C1	D1 8mm× 1-1/2"
OUTER SLIDERS-4PCS	INNER SLIDES-4PCS	SCREWS-2PCS
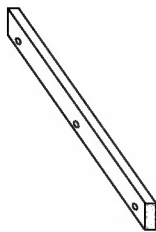
E1 **LEFT PANEL-1PC**	F1 **RIGHT PANEL-1PC**	G1 6mm× 3/8" **SCREWS-6PCS**
H1 **WRENCH-1PC**		
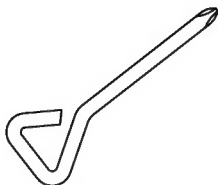
NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

HOW TO SEPARATE GLIDES

(B1)

(C1)
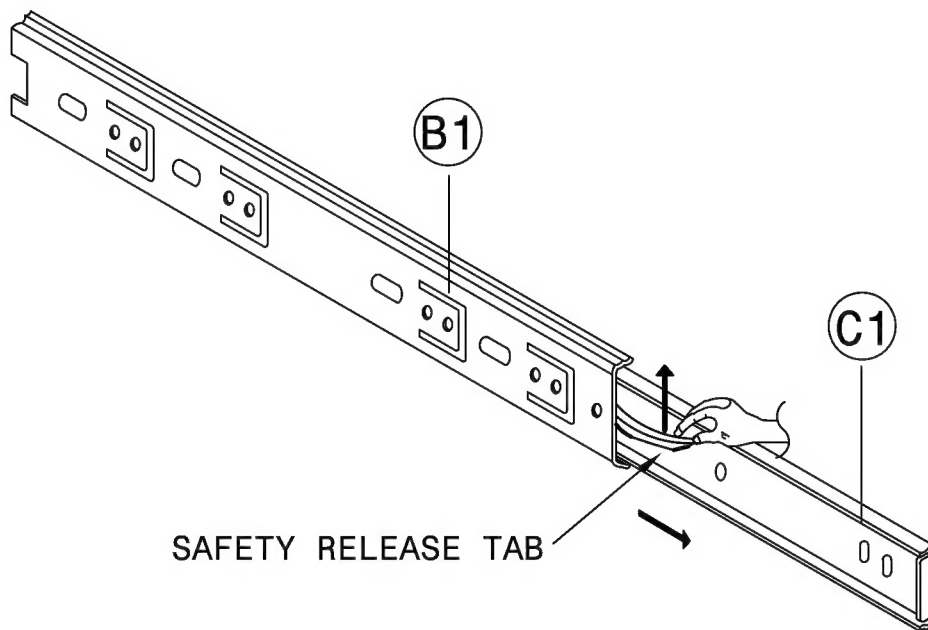
SAFETY RELEASE TAB

PRIOR TO ASSEMBLY, WE SUGGEST SEPARATING THE INNER GLIDES FROM THE OUTER-GLIDES,

SIMPLY PULL THE LEFT/RIGHT INNER GLIDES FROM THE OUTER GLIDES EXPOSING A SMALL

BLACK SAFETY RELEASE TAB, BY PUSHING THE SAFETY RELEASE TAB. YOU WILL BE ABLE TO

SEPARATE THE GLIDE

NOTE: ● UPON OPENING, THOROUGHLY CLEAN ALL WOOD SURFACES TO REMOVE DUST
        AND DIRT THAT MAY HAVE SETTLED ONTO FINISH DURING SHIPMENT. IN ORDER
        TO PREVENT DAMAGE DURING ASSEMBLY, PLEASE ASSEMBLE THIS ITEM WITH AT
        LEAST TWO PEOPLE.
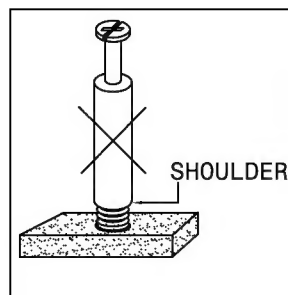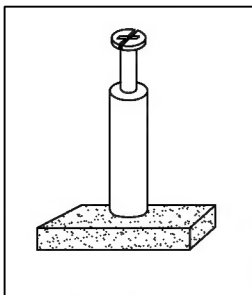
SHOULDER

NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY
       ARE TIGHT, THE SHOULDER SHOULD BE
       AGAINST THE SURFACE OF THE PART.

HOW TO USE THE CAM-TOOL

ARROW

Q   P
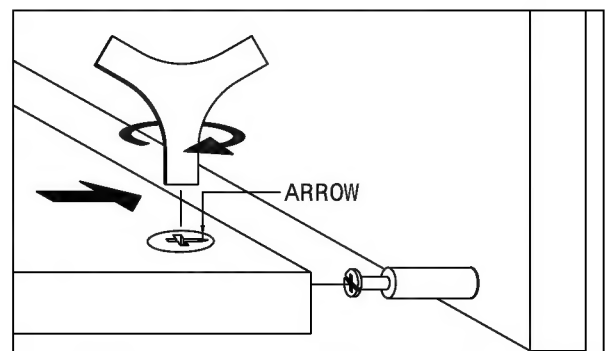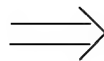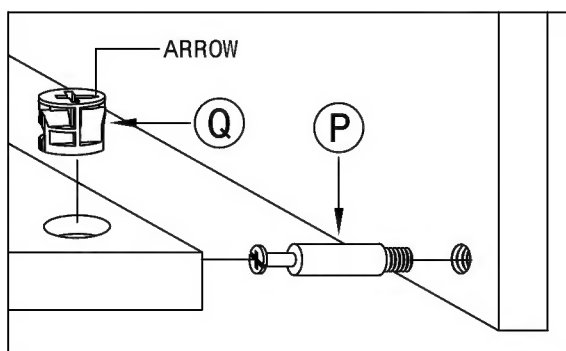
ARROW

NOTE: ● THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS

E

W

D

Y
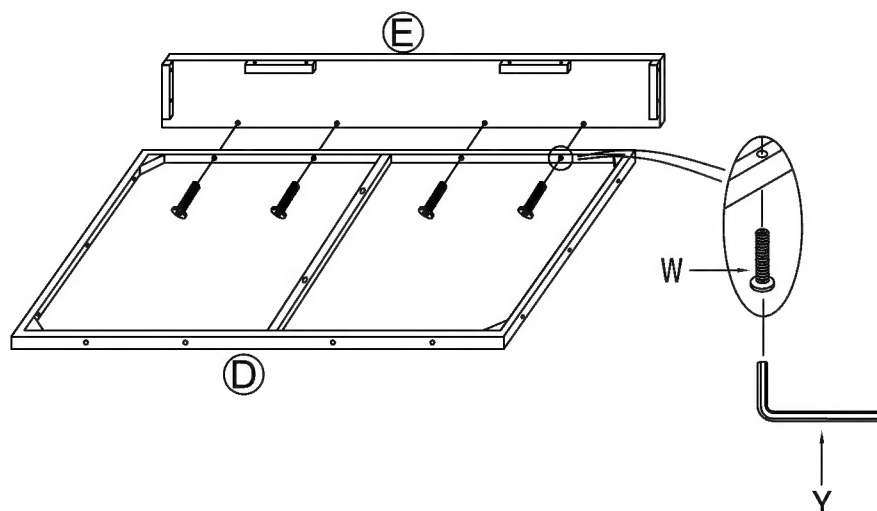
1). <u>ASSEMBLE THE BACK/BOTTOM PANEL(E/D).</u>

- ATTACH BACK PANEL(E) USING 4 SCREWS(W).

H

H

Q

E

Y

P

W

D

G
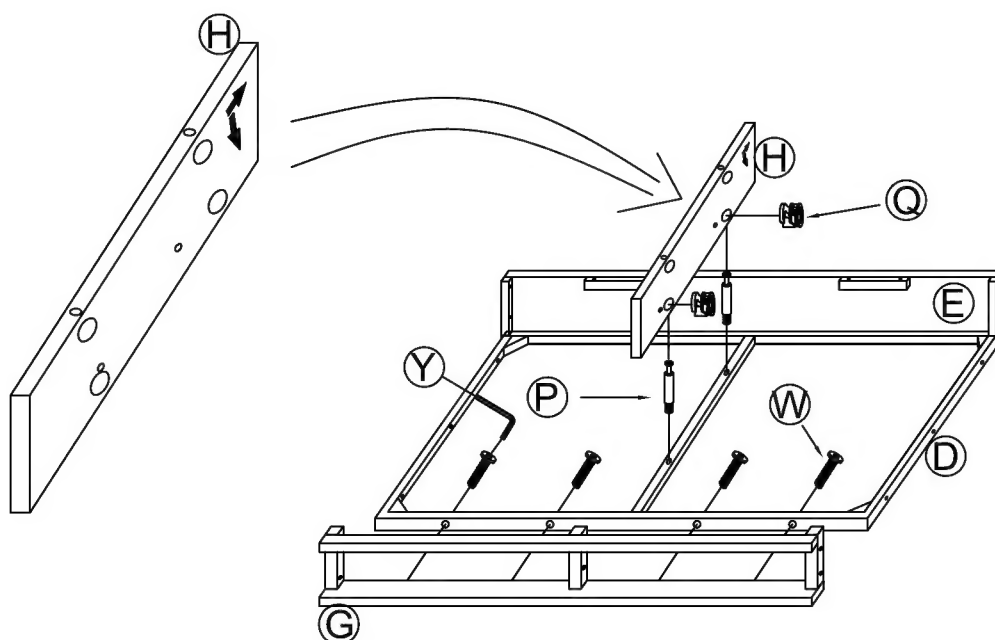
2). <u>ASSEMBLE THE FRONT/STAND PANEL(G/H).</u>

- ROTATE THE 2 CAM-BOLTS(P) INTO THE HOLES IN THE BOTTOM PANEL(D).
- PLACE THE CAM-BOLTS(P) INTO THE HOLES IN THE STAND PANEL(H) AND USING 2 CAM-LOCKS(Q).
- ATTACH FRONT PANEL(G) TO BOTTOM PANEL(D) USING 4 SCREWS(W).
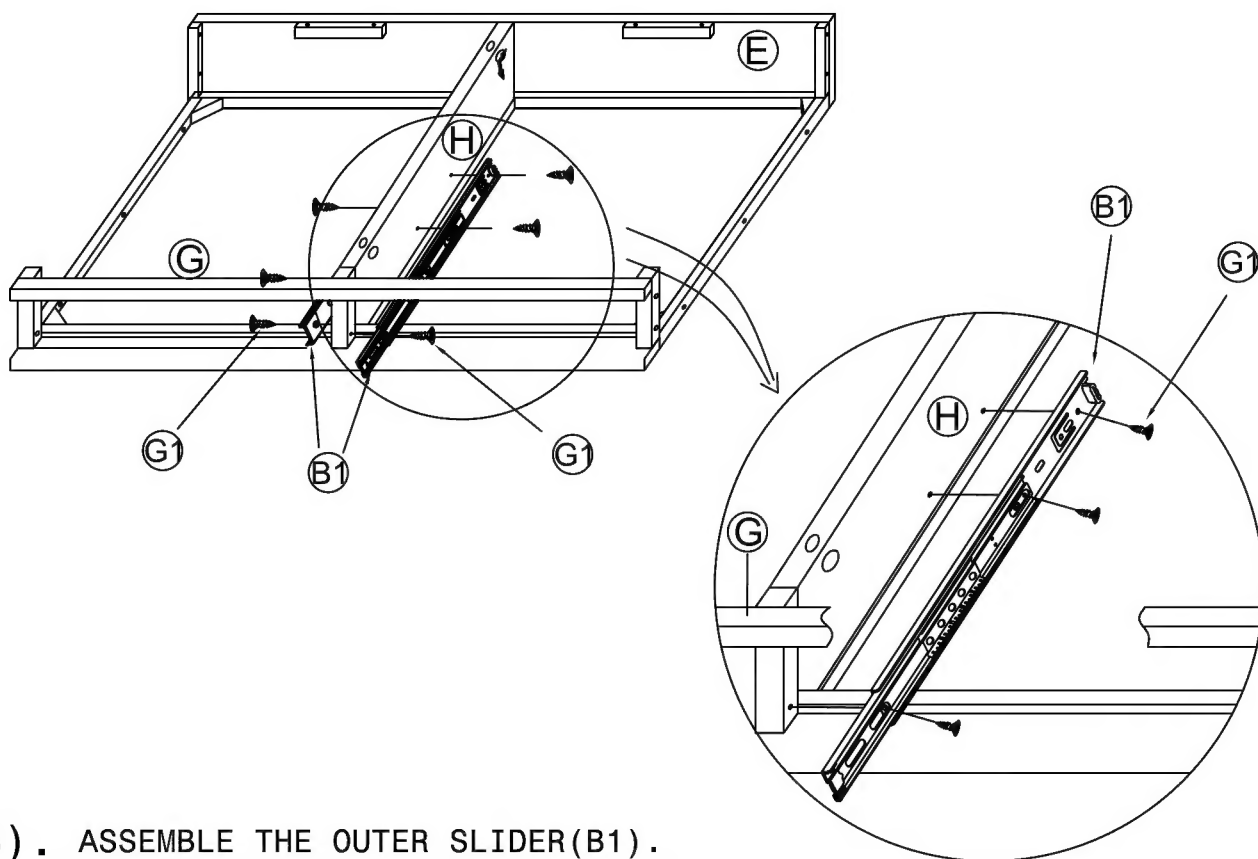
3). <u>ASSEMBLE THE OUTER SLIDER(B1).</u>

● ATTACH OUTER SLIDERS(B1) TO FRONT/STAND PANEL(G/H) USING 6 SCREWS(G1).

4). <u>ASSEMBLE THE SIDE PANEL(B/C).</u>

●INSERT THE 2 DOWELS(A1) INTO THE HOLES IN THE SIDE PANEL(B/C).

●ROTATE THE 2 SCREWS(D1) INTO THE HOLES IN THE ACROSS BATTEN(F).

●ATTACH THE BACK/BOTTOM/FRONT PANEL(E/D/G) TO SIDE PANEL(B/C) USING 14 SCREWS(W).

●ROTATE THE 4 FEET(S) INTO THE HOLES IN THE SIDE PANEL(B/C).
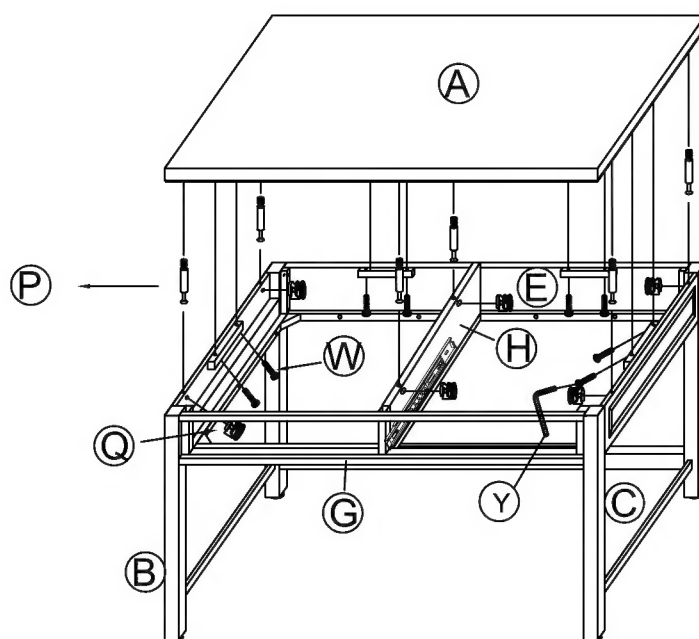
5). ASSEMBLE THE TOP PANEL(A).

- ROTATE THE 6 CAM-BOLTS(P) INTO THE HOLES IN THE TOP PANEL(A).
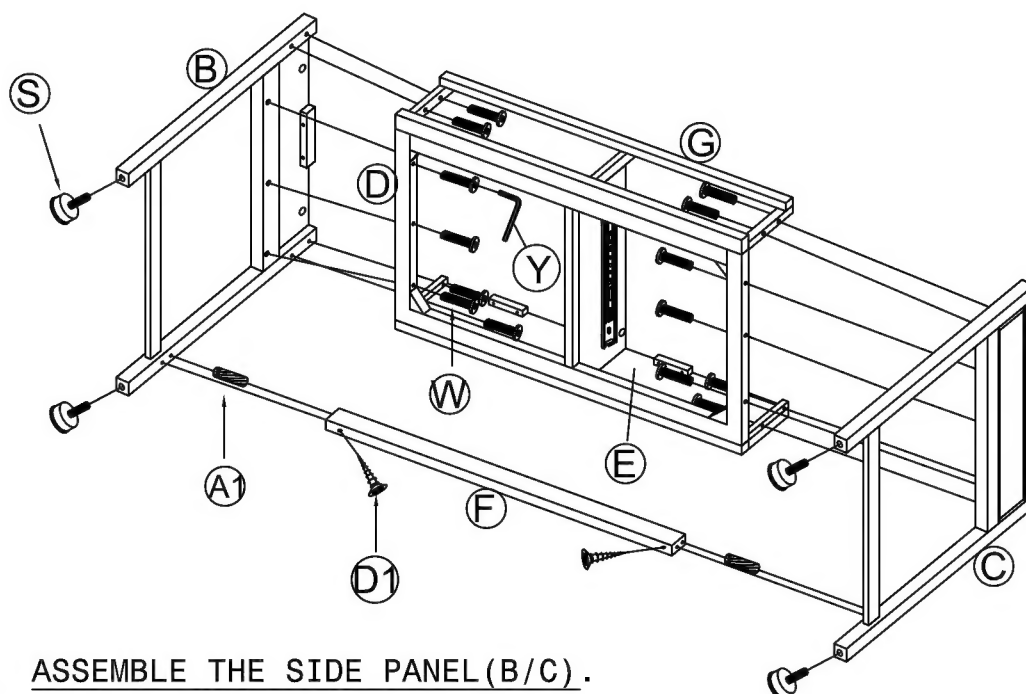- PLACE THE CAM-BOLTS(P) INTO THE HOLES IN THE SIDE/STAND PANEL(H/B/C) AND USING 6 CAM-LOCKS(Q).
- ROTATE THE 8 SCREWS(W) INTO THE HOLES IN THE SIDE/BACK PANEL(E/B/C).
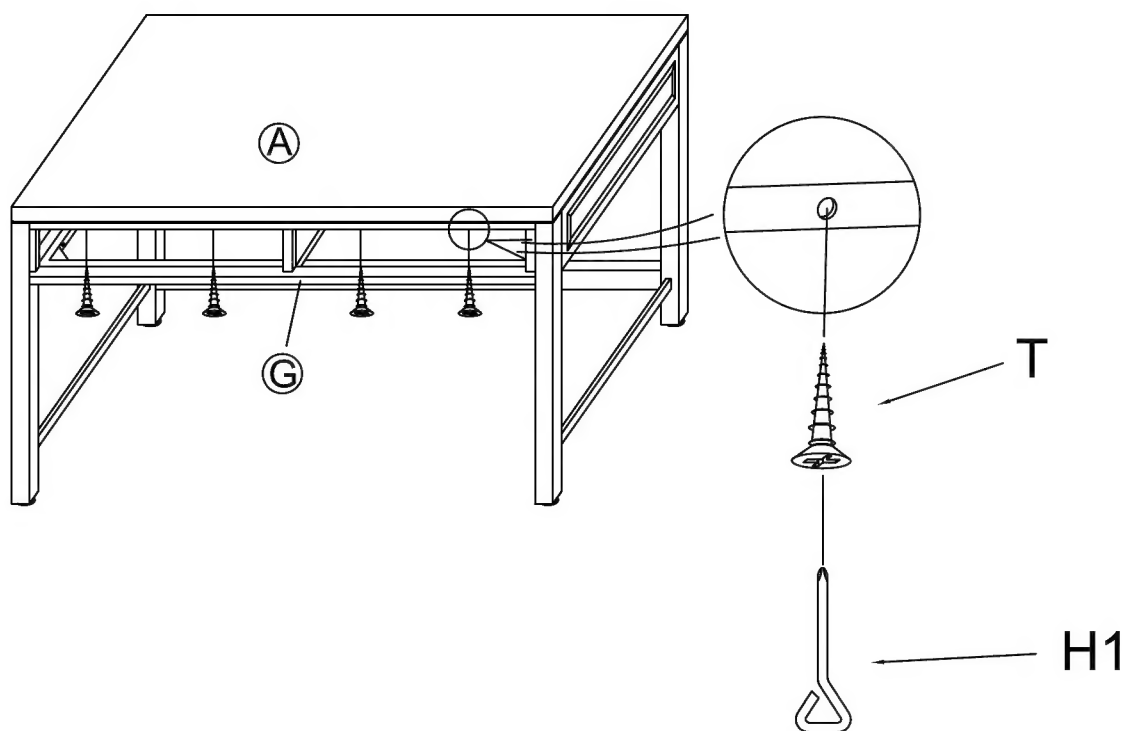
6). ASSEMBLE THE SCREWS(T).

- SECURE TOP PANEL(A) WITH SCREWS(T) THROUGH FRONT PANEL(G).

  ROTATE THE 4 SCREWS(T) INTO THE HOLES IN THE FRONT PANEL(G).
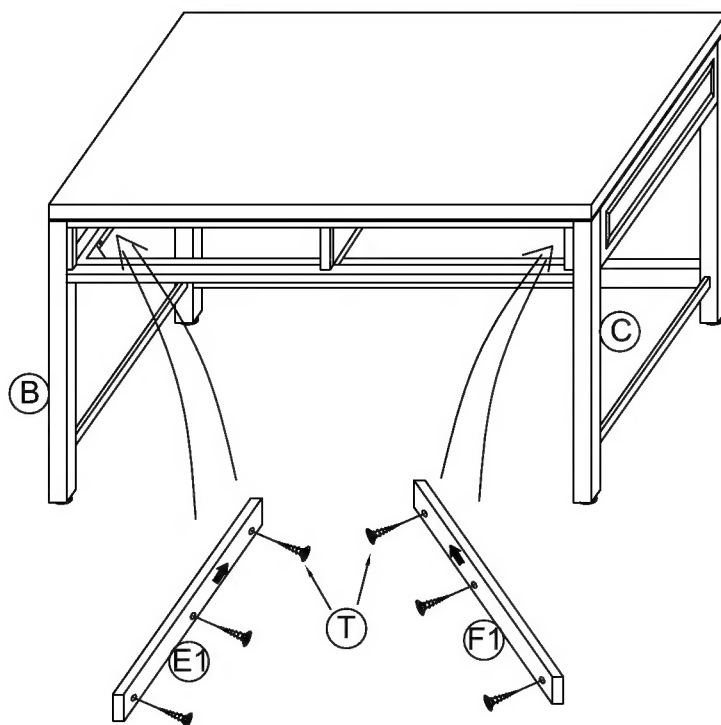
7). ASSEMBLE THE PANEL(E1/F1).

● ATTACH PANEL(E1/F1) TO SIDE PANEL(B/C) USING 6 SCREWS(T).

8). ASSEMBLE THE OUTER SLIDER(B1).

● ATTTACH THE 2 OUTER SLIDERS(B1) TO PANEL(E1/F1) USING 6 SCREWS(U).

9).ASSEMBLE THE LEFT DRAWERS.

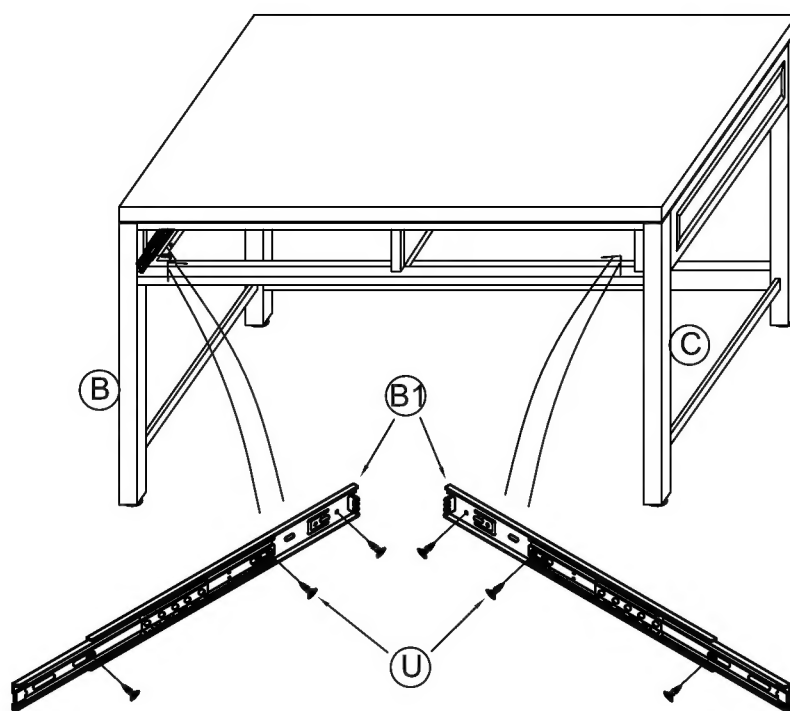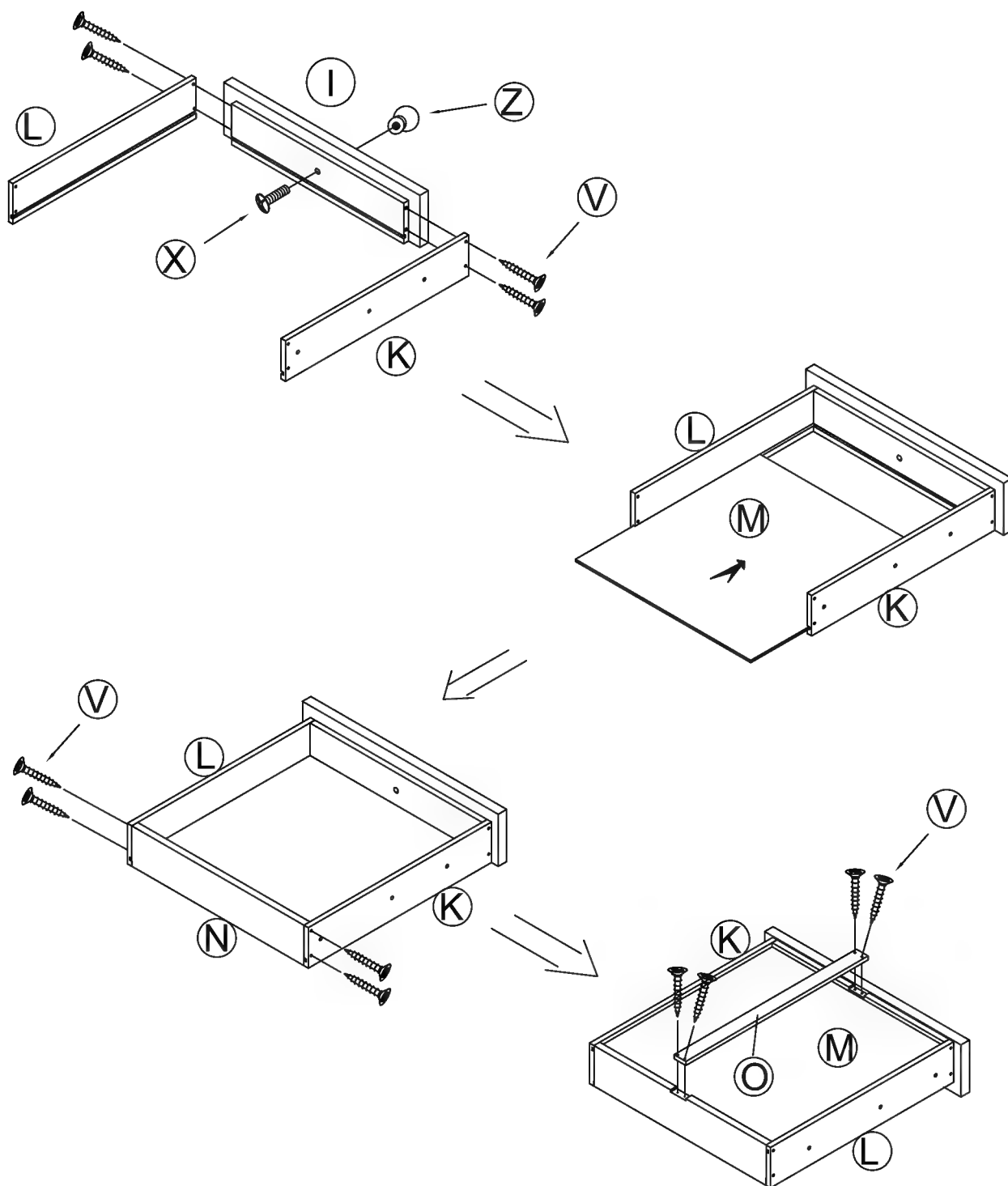● ATTACH DRAWER PANEL SIDE(K/L) USING 4 SCREWS(V).

● ATTACH THE KNOB(Z) TO DRAWER PANEL FRONT(I) USING SCREWS(X).

● INSERT THE DRAWER BOTTOM PANEL(M) INTO THE SLOTS IN THE DRAWER PANEL SIDE(K/L).

● ATTACH DRAWER PANEL BACK(N) BETWEEN SIDE DRAWER PANEL(K/L) USING 4 SCREWS(V).

● ATTACH DRAWER SUPPORT PANEL(O) TO BOTTOM DRAWER(M) USING 4 SCREWS(V).

ARROW FACES DRAWER FRONT

C1

U

L

K

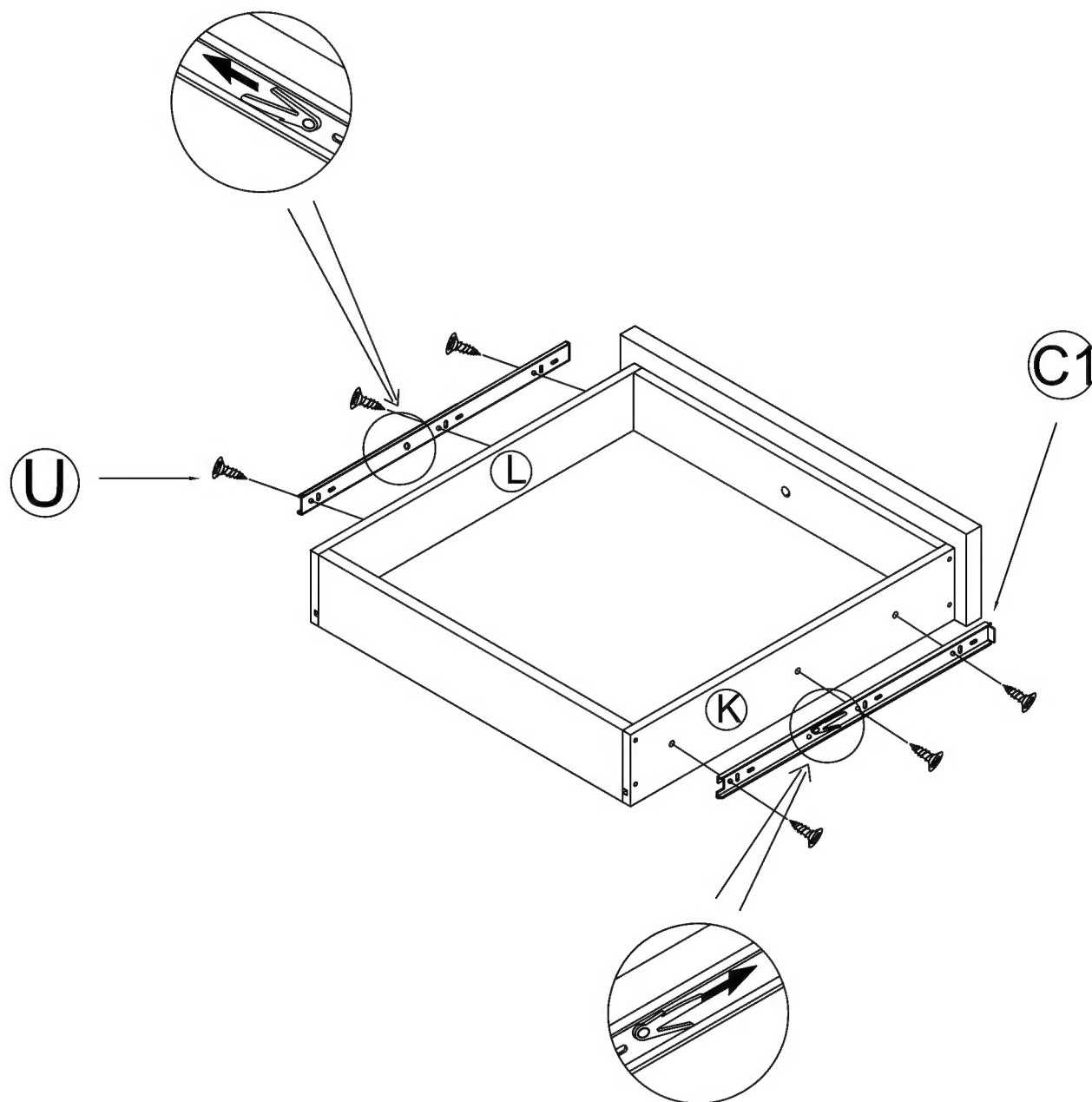ARROW FACES DRAWER FRONT

10).ASSEMBLE THE INNER SLIDER(C1).

● ATTTACH THE 2 INNER SLIDERS(C1) TO PANEL(K/L) USING 6 SCREWS(U).

11).ASSEMBLE THE RIGHT DRAWERS.

- ATTACH DRAWER PANEL SIDE(K/L) USING 4 SCREWS(V).
- ATTACH THE KNOB(Z) TO DRAWER PANEL FRONT(J) USING SCREWS(X).
- INSERT THE DRAWER BOTTOM PANEL(M) INTO THE SLOTS IN THE DRAWER PANEL SIDE(K/L).
- ATTACH DRAWER PANEL BACK(N) BETWEEN SIDE DRAWER PANEL(K/L) USING 4 SCREWS(V).
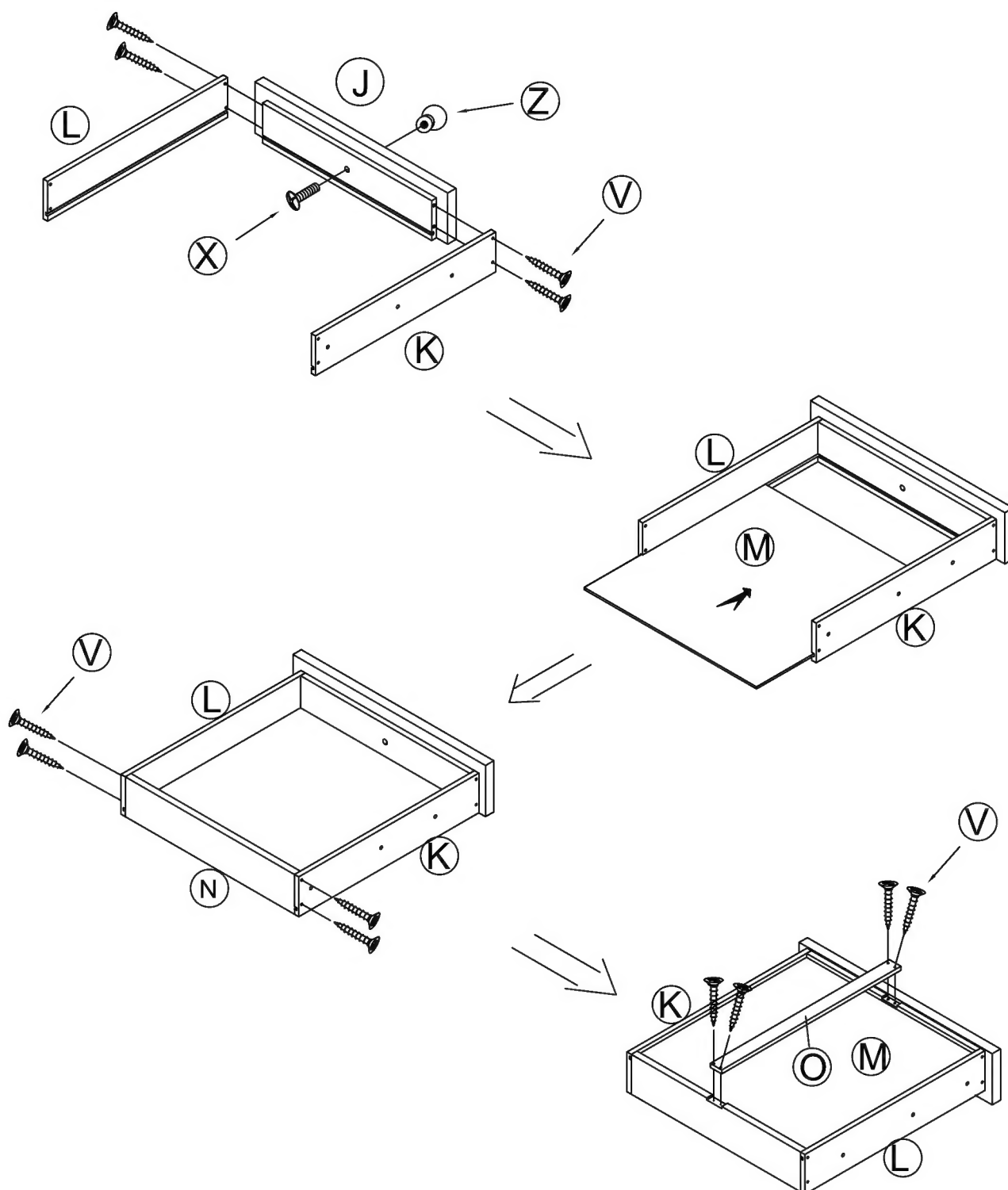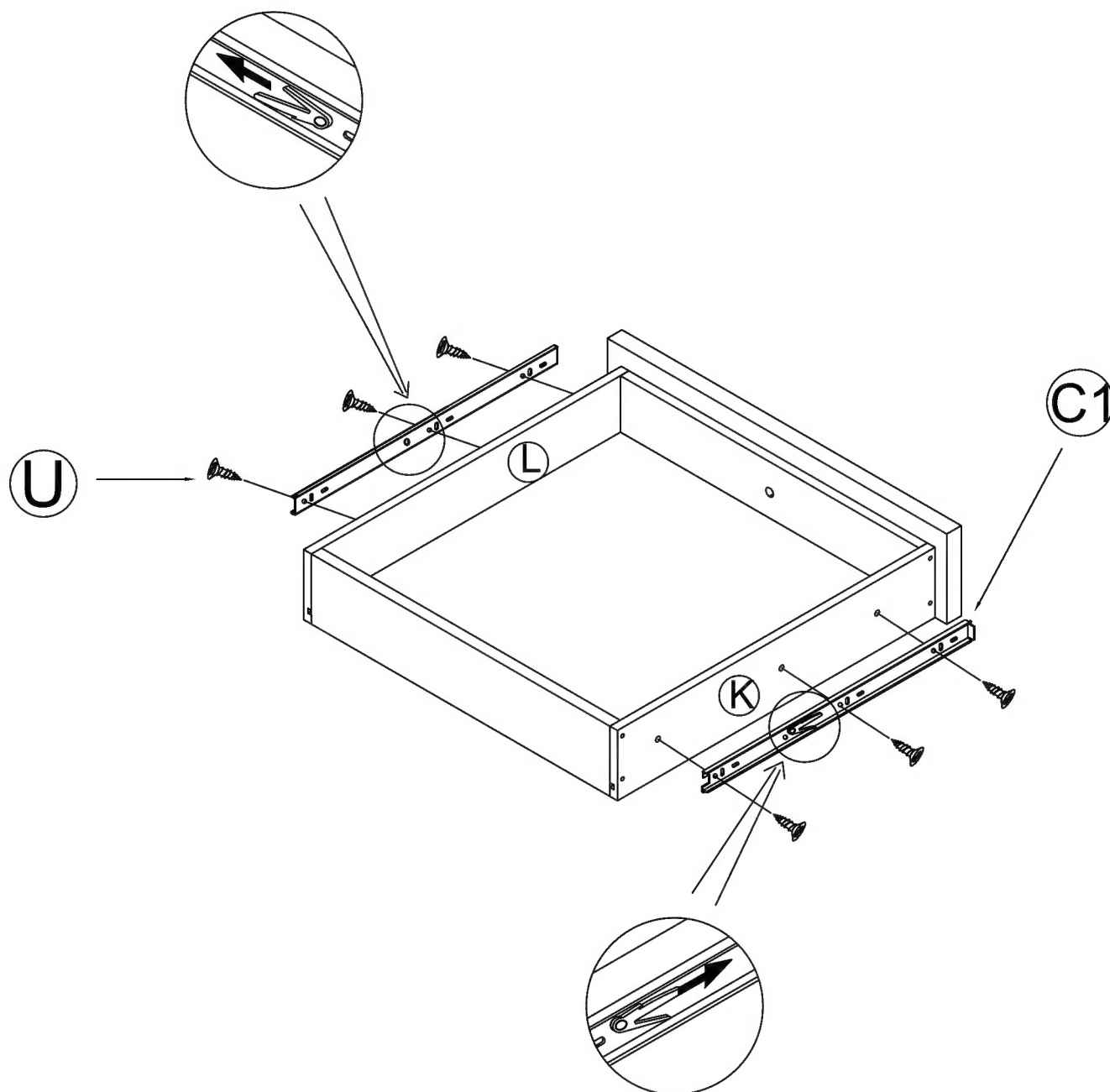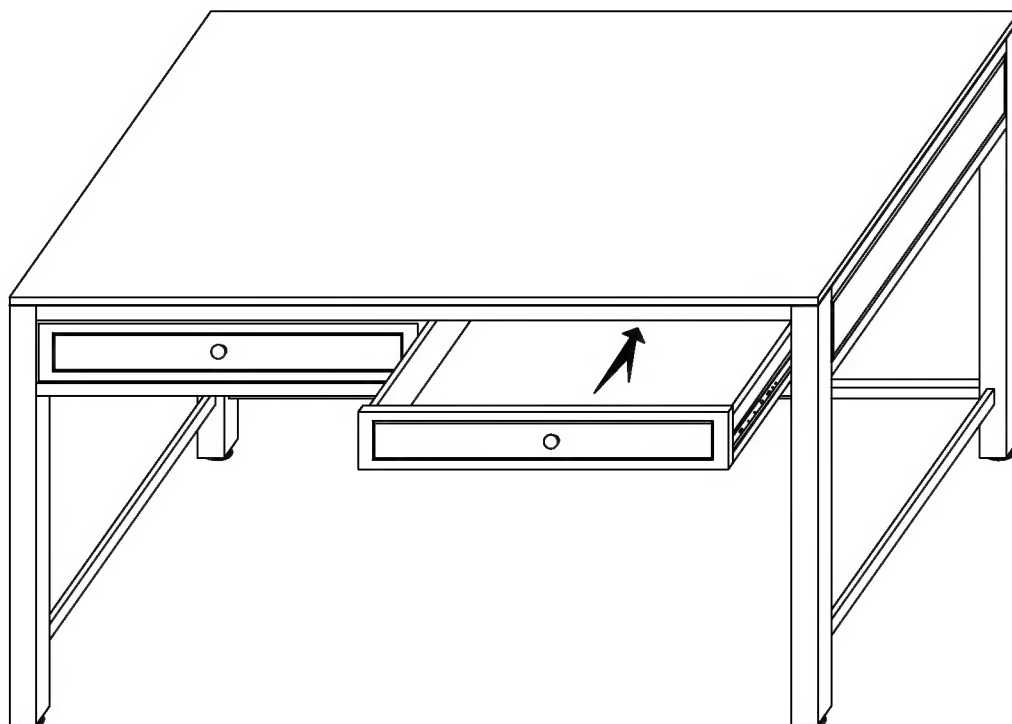- ATTACH DRAWER SUPPORT PANEL(O) TO BOTTOM DRAWER(M) USING 4 SCREWS(V).

ARROW FACES DRAWER FRONT

U

C1

L

K

ARROW FACES DRAWER FRONT

12). ASSEMBLE THE INNER SLIDER(C1).

● ATTTACH THE 2 INNER SLIDERS(C1) TO PANEL(K/L) USING 6 SCREWS(U).

13). ASSEMBLE THE DRAWER.

● INSERT 2 DRAWERS INTO THE SLIDERS.